

GroupLab user guide

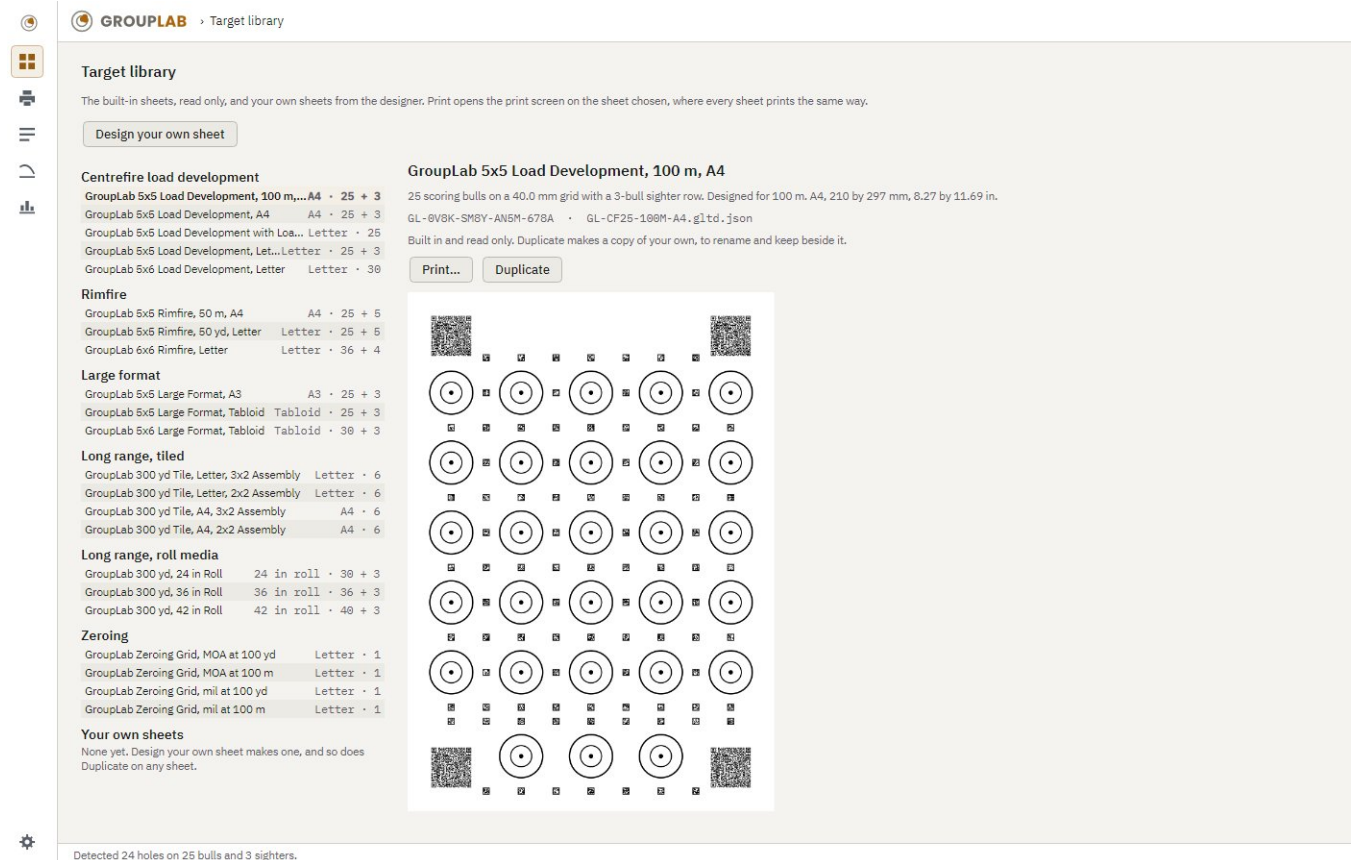
GroupLab measures how accurately a rifle shoots, and tells you how much its figures can be trusted. This guide takes one sheet from the printer to the analysis. It describes the Windows application as it is built today, and every picture in it is a render of the build.

The rail down the left of the window is how you move around it:

- the mark at the top is the sheet you are working on;
- then the target library, printing, the session records and the ballistics screen;
- then load comparison;
- the gear at the foot is the settings.

1. Print a sheet

Open the target library from the rail. It lists the built-in sheets by family, read only, and your own sheets after them. Choose a sheet to see what it is, its identifier and its artwork.



The target library, with a built-in sheet chosen

Print opens the print screen on the sheet you chose.

- The load block can be left blank, to write in at the range, or filled in now from the fields shown. On a sheet with room for it, a filled block also carries an instance code, so GroupLab reads the load straight off the sheet.
- Print (on Windows) prints from inside GroupLab at actual size. It refuses, with the reason, when the paper is not the sheet's or ink would fall in the printer's margin. When the job is sent, a confirmation names the printer and the pages.
- Open to print opens the PDF in your viewer instead. Print it from there at Actual size or 100 percent, never Fit.
- Save PDF keeps the file.

Design your own sheet

Centrefire load development

GroupLab 5x5 Load Development, 100 m, A4

25 scoring bulls on a 40.0 mm grid with a 3-bull sighter row.

Designed for 100 m. A4, 210 by 297 mm, 8.27 by 11.69 in.

Centrefire load development

GroupLab 5x5 Load Development, A4

25 scoring bulls on a 38.0 mm grid with a 3-bull sighter row.

Designed for 100 yd. A4, 210 by 297 mm, 8.27 by 11.69 in.

Centrefire load development

GroupLab 5x5 Load Development with Load Block, Letter

25 scoring bulls on a 38.0 mm grid with a nine-field load block.

Designed for 100 yd. Letter, 215.9 by 279.4 mm, 8.5 by 11 in.

Centrefire load development

GroupLab 5x5 Load Development, Letter

25 scoring bulls on a 38.0 mm grid with a 3-bull sighter row.

Designed for 100 yd. Letter, 215.9 by 279.4 mm, 8.5 by 11 in.

Centrefire load development

GroupLab 5x6 Load Development, Letter

30 scoring bulls on a 35.0 mm grid. Designed for 100 yd. Letter, 215.9 by 279.4 mm, 8.5 by 11 in.

Rimfire

GroupLab 5x5 Rimfire, 50 m, A4

25 scoring bulls on a 25.4 mm grid with a 5-bull sighter row and a nine-field load block. Designed for 50 m. A4, 210 by 297 mm, 8.27 by 11.69 in.

Rimfire

GroupLab 5x5 Rimfire, 50 yd, Letter

25 scoring bulls on a 25.4 mm grid with a 5-bull sighter row and a nine-field load block. Designed for 50 yd. Letter, 215.9 by 279.4 mm, 8.5 by 11 in.

Rimfire

GroupLab 6x6 Rimfire, Letter

36 scoring bulls on a 25.4 mm grid with a 4-bull sighter row.

Designed for 50 yd. Letter, 215.9 by 279.4 mm, 8.5 by 11 in.

Large format

GroupLab 5x5 Large Format, A3

GroupLab 5x5 Load Development, Letter

Centrefire load development. 25 scoring bulls on a 38.0 mm grid with a 3-bull sighter row. Designed for 100 yd. Letter, 215.9 by 279.4 mm, 8.5 by 11 in.

This sheet has no load block.

☒ Print the actual-size instruction along the bottom of each sheet

Print at actual size. In the print dialog choose "Actual size" or "100%", never "Fit", "Shrink oversized pages" or "Fit to printable area". GroupLab asks the PDF viewer for no scaling, but it cannot set your printer driver, and a sheet printed at 97 percent measures 3 percent small.

Print... Open to print Save PDF...

Print a volunteer pack The sheet and one page telling a volunteer how to shoot, photograph and send it.

Previous sheet Next sheet Sheet 1 of 1

The preview shows the artwork; its text is drawn in the PDF.

The print screen

Check the size before you shoot. Measure from the centre of bull 1 to the centre of bull 5 with a ruler. On the Letter 5x5 sheet it is 5.98 in (152.0 mm). If it is not, the printer scaled the sheet, and it should be printed again.

Your own sheet. Design your own sheet, in the library or on the print screen, lays out a grid of bulls:

- you choose the page, the rows and columns, the spacing, the ring, the sighters and a load block;
- a layout that cannot register or fit is refused;
- if you give your five-shot group, a spacing tight for it is warned about.

Save to your own sheets keeps a design in the library. There you can rename it, duplicate it, or delete it after GroupLab asks. Duplicate works on a built-in sheet too, as the start of one of your own. Deleting a sheet never makes a session unreadable, because every session keeps its own copy of the sheet it was analysed against.

A volunteer pack. Print a volunteer pack, on the print screen, gives the sheet and one page of instructions together, for someone shooting a sheet for the project.

2. Shoot it

- Mount the sheet flat, supported all over.
- For a load development sheet, fire one shot per bull, in order, starting at bull 1. The sighter bulls are for sighters, and GroupLab keeps them out of the group unless you ask for them to be analysed.
- Write only in the load block.

Some sheets break one shot a bull on purpose, such as two shots into each of bulls 1 to 10. Say so before you accept the marking: Shots per bull, in the marking screen's side panel, reads the sheet by nearest bull, or as two shots on the bulls you name.

3. Photograph or scan it

A flat scan at 600 dpi is the best record of a sheet.

For photographs:

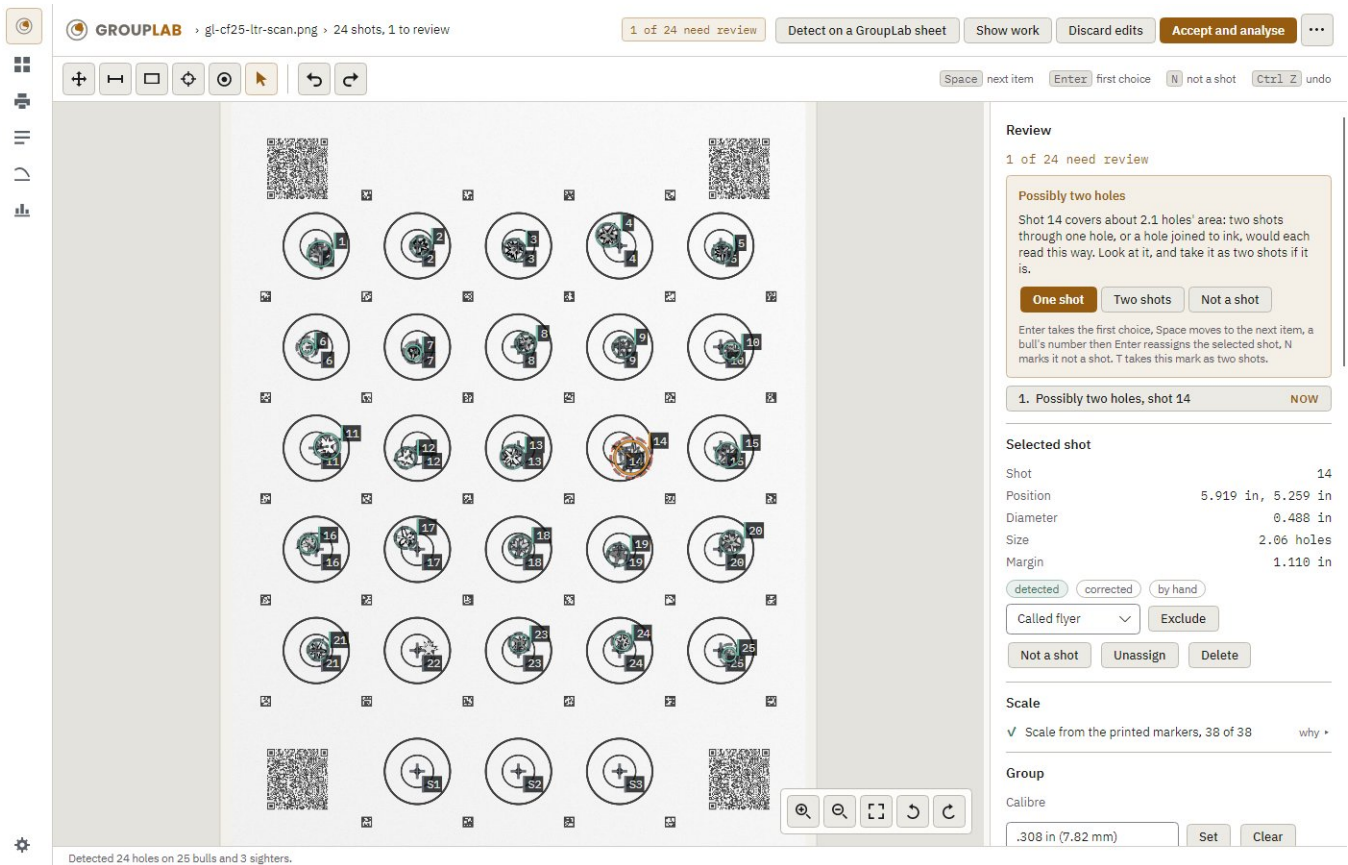
- stand about 2.5 ft (75 cm) from the sheet;
- use the phone's main camera, not its wide or zoom lens;
- keep the whole sheet and all its corner squares in the frame;
- do not crop the pictures, and do not send them through a messaging app, which shrinks them.

4. Mark it and settle the review queue

Open image, in the header's menu, opens a scan or a photograph. On a GroupLab sheet the rest happens on its own:

1. GroupLab reads the sheet's printed codes to name its definition.
2. It registers the page from the corner and edge markers.
3. It finds the holes by comparing the image with the sheet as printed.
4. It gives each hole to a bull.

Every result is an ordinary mark that you can move, delete or reassign. On any other target, you mark the holes by hand against a length or a rectangle of known size.



The marking screen, with the review queue in the side panel

The pill in the header counts the marks that need you. The review queue in the side panel lists each one with the choices that settle it. The items are:

- Contested assignment: a hole that could belong to either of two bulls, or one that the matching gave to a bull other than its nearest.
- Possibly two holes: a mark about the size of two holes.
- Two shots on one bull.
- No bull.
- Count differs from rounds fired: raised when you have said how many rounds you fired.

- Refused candidate: something the detector saw and did not take as a hole.

The queue works from the keyboard:

- Space goes to the next item.
- Enter takes its first choice.
- Type a bull's number and press Enter to give the shot to that bull.
- T takes a flagged mark as the two shots the detector says it is.
- N marks the selected mark as not a shot.

The tools have keys too:

- P pan, V select, I impact, A aim, L length and R rectangle;
- the square brackets turn the view;
- Delete removes the selected mark;
- Ctrl+Z and Ctrl+Y undo and redo.

In the side panel you also set:

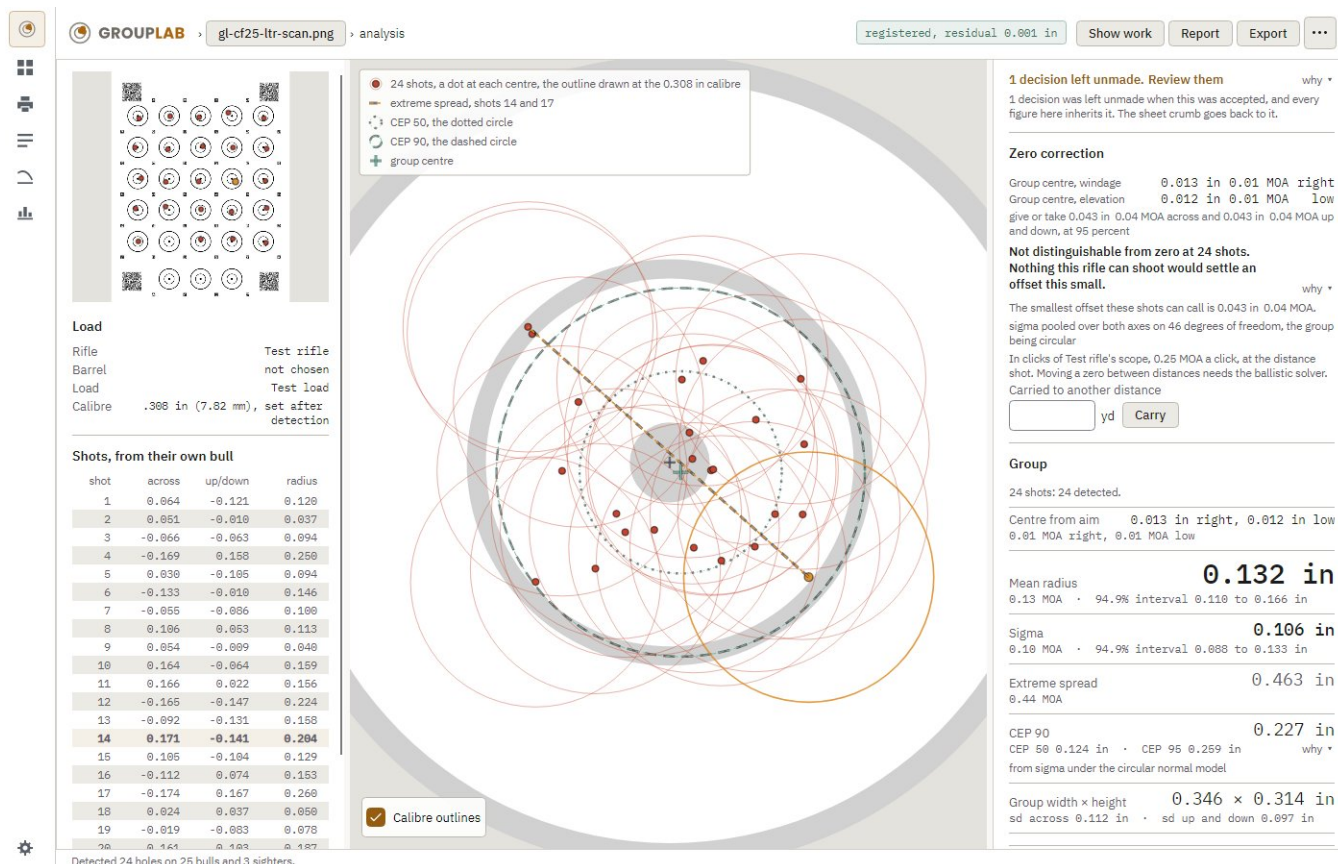
- the calibre, as the bullet's diameter;
- the shot distance;
- the rifle, barrel and load, from your records;
- the rounds fired, as a check on the count.

When the marks are right, Accept and analyse. Anything still open stays open: the analysis names it, and the sheet crumb goes back to it.

5. Read the analysis

The analysis has three columns:

- On the left: the sheet small, drawn from its definition with every shot on it, then the load and the shot table. A click on a bull in the small sheet selects its shots.
- In the centre: the composite plot. Every scoring shot is drawn on one bull, each from its own bull's centre, with the group's centre and its CEP 50 and CEP 90 circles. An excluded shot is drawn hollow and is never removed.
- On the right: the zero correction, the figures and the two judgement cards.



The analysis, with every "why" open

Every figure carries its interval, the range the true value is likely to lie in, and the percentage it covers. When you have excluded a shot, each figure is also given without the exclusion, so an exclusion is never hidden.

The zero correction says what to dial, in the scope's clicks when the rifle is chosen, when the group's centre is far enough from the aim to be told from chance. When it is not, it says so and how many shots would settle it. Dialling an offset nobody can distinguish from zero only chases noise.

The two cards:

- Shape says whether the group is round, as far as its shots can tell. It also says whether it strings vertically, and what that test could have detected. A test on few shots misses most real stringing, so "no evidence" is not evidence of none.
- Worst shot says whether the shot furthest out is further than groups of that size usually put their worst. Even when it is, that makes it worth a look, not a flyer. Whether it was called or pulled is yours to say.

What each "why" says, in plain words:

- Zero correction: the smallest offset these shots can call; how the spread was estimated; and that moving a zero between distances needs the ballistics screen.
- CEP: these circles come from the group's sigma, assuming the shots scatter evenly about the centre.
- Shape: how often a truly round group would look this far from round, and the shape of the group's error ellipse.
- Worst shot: how far out the worst shot sits in the group's own mean radii, against where simulated round groups put theirs.
- Decisions left unmade: every figure here inherits the decisions still open.

The full CEP table and bivariate fit are one click away, and GroupLab remembers whether you opened them. The table gives the CEP at 50, 90, 95 and 99 percent three ways. The fit gives the centre and the spread on each axis with their intervals, and the error ellipse.

6. Sessions and the report

Accept and analyse saves the sheet as a session: the marking with every edit, its figures, a proof image and its own copy of the sheet. Session records, in the rail, lists them newest first:

- filter them by rifle and by load;
- open one back to its analysis, which needs no image;
- delete one, after GroupLab asks.

Session records

Every sheet saved by Accept and analyse, newest first. A row opens its analysis.

Rifle: Load:

Compare the chosen Tick two or more sessions to compare their loads.

date	sheet	rifle	load	distance	shots	mean radius, interval	
☒ 2099-01-01	GroupLab 5x5 Load Development, Letter	Test rifle	Second load	100 yd	24	0.132 in (0.118 to 0.166)	Delete
☒ 2026-09-19	GroupLab 5x5 Load Development, Letter	Test rifle	Test load	100 yd	24	0.132 in (0.118 to 0.166)	Delete

Detected 24 holes on 25 bulls and 3 sighters.

Session records

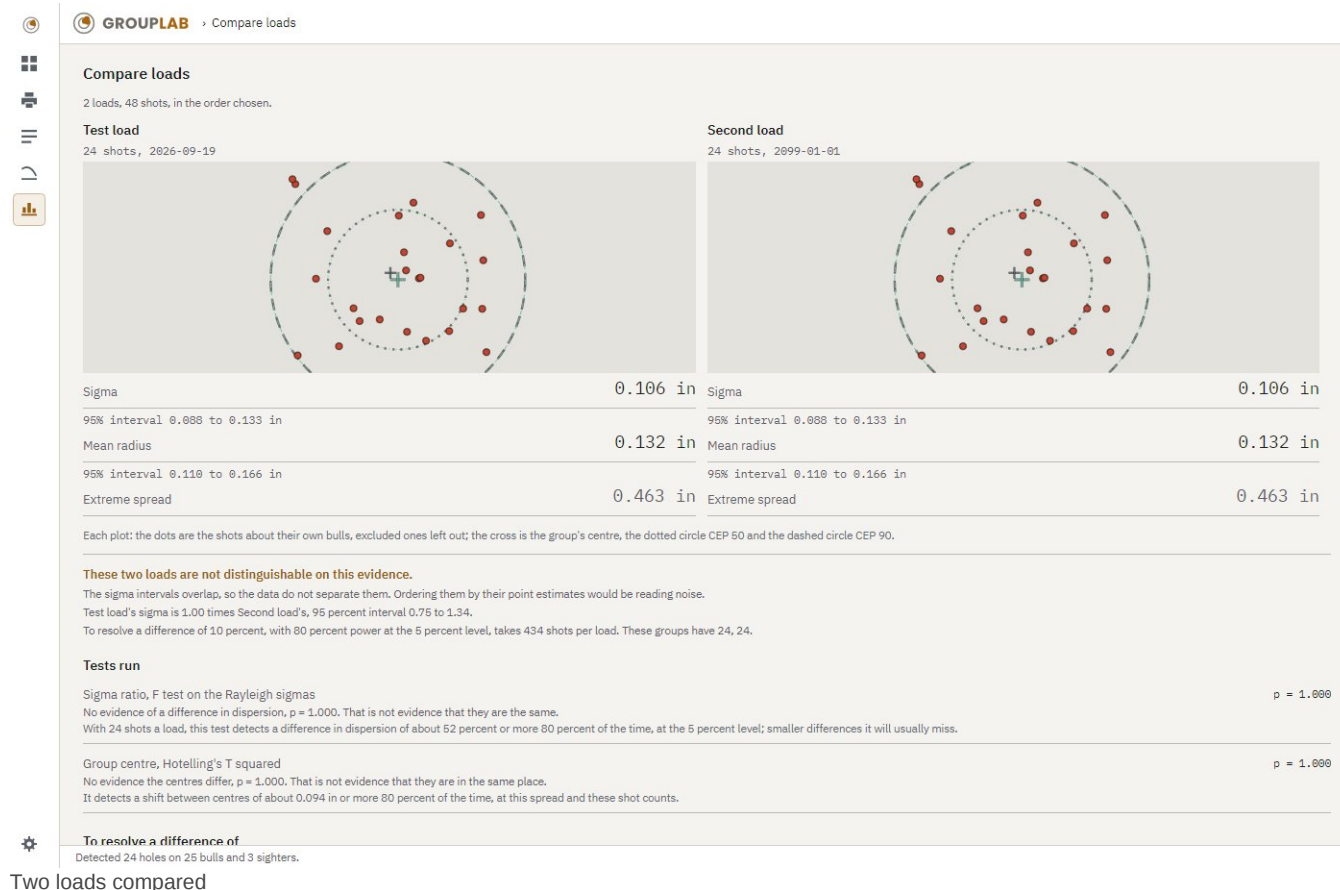
The analysis's Report button saves the session as a PDF:

- Page 1: the particulars, the plot, the figures with their intervals, the zero correction and the cards.
- Page 2: the shot table, the exclusions with their reasons, any decisions left unmade, the registration and every "why".

Every line on it is one the screen shows.

7. Comparing loads

Tick two or more sessions in Session records and press Compare the chosen. They appear side by side on the comparison screen, the rail's chart. Each has its plot and its figures with intervals, and below them are the tests with their verdicts.



Two loads compared

The loads are never ranked by their figures alone. When the intervals overlap, the screen says the data do not separate the loads. Every test also says what it could have detected, and the table at the foot gives the shots per load it takes to resolve a smaller difference. Sessions shot at different distances are compared as angles, and the screen says so.

8. The zero correction at another distance, and the dope table

The ballistics screen keeps what the solver needs on your rifle and load records:

- the sight height and zero distance;
- the muzzle velocity and its standard deviation;
- the BC, its drag model and its reference atmosphere;
- the bullet's weight, and for spin drift its length, its diameter and the twist.

All of it is optional. A record without what the solver needs says which field is missing.

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Ballistics

Ballistics

The solver's trajectory for a rifle and load. What it needs is kept on the records, and all of it is optional: a record without it cannot use the solver, and this says which field is missing.

Rifle Load

The rifle

Sight height, in Zero distance, yd

Twist, in per turn

The load

Muzzle velocity, ft/s Its standard deviation, ft/s

BC Drag model Its reference atmosphere

Bullet weight, gr Length, in Diameter, in

The air

Temperature, °F Station pressure, inHg Altitude, ft Humidity, %

Leave the pressure empty to take it from the altitude. The zero correction on the analysis carries in this air too.

Dope table

To, yd Every

range, yd	drop, in	elevation, MOA	clicks	10 mph wind, in	windage, MOA	clicks
100	0.000	0.00	0	0.524	0.50	2 clicks into the wind
200	-3.517	1.68 up	7 clicks up	2.152	1.03	4 clicks into the wind
300	-12.907	4.11 up	16 clicks up	4.975	1.58	6 clicks into the wind
400	-28.862	6.89 up	28 clicks up	9.091	2.17	9 clicks into the wind
500	-52.176	9.96 up	40 clicks up	14.608	2.79	11 clicks into the wind
600	-83.759	13.33 up	53 clicks up	21.648	3.46	14 clicks into the wind

Zeroed at 100 yd, sight height 1.750 in, in 59 °F, 0 ft of altitude, 50 percent humidity. Drop is below the line of sight when negative; the clicks are Test rifle's, 0.25 MOA a click.
No spin drift or stability; they need the twist, and the bullet's length and diameter.
Aerodynamic jump is not modelled.

The analysed group at another distance

A prediction from the group seen in the analysis, the rifle and load it names, and the air above; its sigma carried through the solver, with the load's velocity SD and the crosswind's uncertainty added where they are.
Detected 24 holes on 25 bulls and 3 sighters.

The ballistics screen

The dope table gives drop and the wind of a 10 mph crosswind at each range, in your units and your scope's clicks, in the air you enter. Aerodynamic jump is not modelled, and the table says so.

At another distance. On the analysis, the zero correction can be carried to a second distance, with its uncertainty carried with it. An offset that could not be told from zero is not carried.

The ballistics screen also carries the analysed group to another distance, and gives the chance of hitting a circle or a rectangle there:

- It is a prediction, never a measurement.
- The chance is given as a range across the group's sigma interval.
- With neither a velocity spread nor a crosswind uncertainty given, it is the group scaled by angle and nothing more.

9. Settings

The gear opens the settings:

- Units: length, angle and distance, each chosen on its own. They change only how figures are shown.
- Theme: dark, light, high contrast, or follow the system.
- Log: how much the diagnostic log records, and where it is.
- Problems: a way to report a problem, and any crash records not yet dealt with.

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Settings



Settings

Units

Every figure is shown in these units. Nothing stored changes.

Lengths

in

Angles

MOA

Distances

yd

Theme

Light

Diagnostics

☐ Detailed logging

Logging is off: logging has not started.

Report a problem...

Crash records

No crash records are waiting.



Detected 24 holes on 25 bulls and 3 sighters.

The settings